# Pressurised breather caps

with double valve, technopolymer









### **MATERIAL**

Polyamide based (PA) technopolymer.

- Cover: RAL 2004 orange, semi-matte finish, with graphic symbol "valve".
- Threaded connector: black colour, semi-matte finish.



NBR synthetic rubber.

### **OVERPRESSURE VALVE**

Technopolymer with NBR synthetic rubber O-ring and stainless steel spring.

Set at around 0.350 bar (on request 0.700 bar).



Technopolymer sealing disk with NBR synthetic rubber O-ring and stainless steel spring.

Set at around 0.030 bar.

### RING-SHAPED AIR FILTER

"Tech-foam" polyurethane foam mesh (polyester base), air filtration 40 µ.

Flat section phosphatised steel.

On request and for sufficient quantities dipstick can be supplied in different lengths and/or complete with MAX-MIN level lines.

### STANDARD EXECUTIONS

- SFW+F: without flat dipstick.
- **SFW-BA+F**: with zinc-plated steel sheet bayonet, without flat dipstick. Chrome-plated steel safety chain.
- SFW+F+a: with flat dipstick.
- SFW-BA+F+a: with zinc-plated steel sheet bayonet and flat dipstick.

# MAXIMUM CONTINUOUS WORKING TEMPERATURE

100°C.

### SPECIAL EXECUTIONS ON REQUEST

- Black cover.
- Threaded connector also with NPT thread (National Taper Pipe Thread - ANSI-ASME B1-20) for the codes marked with # in the table.



ELESA Original design





SFW+F+a

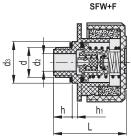


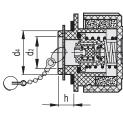




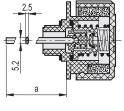


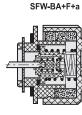






SFW-BA+F





### SFW+F

Code	Description	d	D	L	d2	d3	h	h1	44
54801	SFW.57-3/4+F-350 mb	G 3/4	57	48	16	35	13	6	67
54911	SFW.70-3/4+F-350 mb#	G 3/4	70	63	16	35	15	6	98
54921	SFW.70-11/4+F-350 mb	G1 1/4	70	59	23	-	17	-	101
54931	SFW.70-2+F-350 mb	G 2	70	59	23	-	17	-	108

### SFW-BA+F

Code	Description	D	L	d2	d4	h	44
54941	SFW.70-BA+F-350 mb	70	56	30	39	14	105

1548 # Types available on request with NPT thread (National Taper Pipe Thread - ANSI-ASME B1-20).



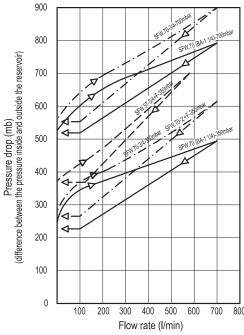
### **FEATURES**

The use of SFW. pressurised breather caps which create a pressure plenum chamber right above the oil level within tested limit conditions, in order to avoid any reservoir deformation, offers the following advantages:

- reduces reservoir air volume intake keeping clean oil and filter
- improves suction pump action during working conditions reducing cavitation phenomenon
- prevents fluid leakage when the system is part of a mobile unit
- reduces foam in fluid.

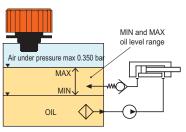
### **TECHNICAL DATA**

Air flow rate for each model can be determined from the graph calculating the difference between the pressure inside and outside the reservoir.

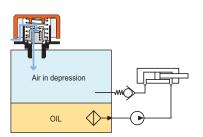


# 800

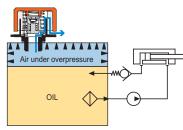
## SFW. pressurised breather cap functioning in a hydraulic circuit



Normal working conditions



When in the reservoir a depression around 0.030 bar is produced, a flux of air entering the reservoir through the suction valve takes place.



When in the reservoir an over pressure exceeding 0.350 (or 0.700) bar is produced, a flux of air is discharged through the safety valve.

### SFW+F+a

Code	Description	d	D	L	d2	d3	h	h1	а	47
54913	SFW.70-3/4+F+a-350 mb#	G 3/4	70	63	16	35	15	6	188	117
54923	SFW.70-11/4+F+a-350 mb	G1 1/4	70	59	23	-	17	-	195	120

### SFW-BA+F+a

Code	Description	D	L	d2	d4	h	а	44
54943	SFW.70-BA+F+a-350 mb	70	56	30	39	14	195	124

<sup>#</sup> Types available on request with NPT thread (National Taper Pipe Thread - ANSI-ASME B1-20).





1549